



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

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Slitting-cut to length line 1,500 x 2.0 / 2.5 mm

Pos. 6,710

Manufacturer	GRANDINI
Type	LTCM 15
Year of construction	2002
Condition	good

Technical Data

Strip width	1,500 mm
Strip thickness alu (max.)	2.5 mm
Strip thickness steel (max.) (42 / CM2)	2.0 mm
Line speed	20 m/min.
Coil weight	7 / (10) t
Coil inner-Ø	460 - 508 mm
Coil outer-Ø	1,600 mm
Stacking unit	1,500 x 6,000 mm
Pack height	ca. 400 mm / 5 t
Motors total power	14 kW, 380 V, 50 Hz
Air pressure	6 bar
Space requirements	17 x 5 m
Material	aluminium, steel galvanized, prepainted, others

This line consists of ...

- decoiler OSM 15 with drive
- infeeding table with rubberized rolls
- straightening machine type RDM 15
- overrun table sideward moveable
- slitting unit SSNU 15
- intermediary table tiltable
- cross shear LTCM 15
- 2 scrap recoiler
- swing arm stacker
- transport car
- electric control, panel, GRANDINI RS-91
- technical documentation



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