



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

E-mail info@hego-coilprocessing.de • Website <https://hego-coilprocessing.de>

Phone +49-7245-92760 • Fax +49-7245-92766

Slitting Line 700 x 6.0 mm

Pos. 5,019

manufacturer	STAMCO
year of manufacture	revised in 2013
condition	good

line is being sold: how is, where is, without dismantling costs and transport

Technical Daten

strip width	max. 700 mm min. 100 mm
strip weight decoiler	15,000 kg
strip weight recoiler	8,500 kg
coil inner-Ø decoiler	508 / 610 mm
coil outer-Ø decoiler	max. 2,000 mm min. 700 mm
tensile strength	550 N/mm ²
coil inner-Ø recoiler	508 mm
coil outer-Ø recoiler	max. 1,500 mm min. 800 mm
strip width recoiler	max. 700 mm min. 20 mm
speed	150 - 250 m/min.
knife inner-Ø	203 mm
knige outer-Ø	335 mm
SPS / PLC	Siemens S7 / 300
dimension (L x W)	24 x 7 m

Cutting performance

strip thickness	0,4	0,6	1	2	3	4	5	6
no. of slits	6	20	20	18	14	10	8	6

for cutting 20 cuts with 0,6 mm, additional tooling could be required



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Mechanical revamping including following upgrades:

- increase of working torque to extend cutting thickness up to 6 mm
- coating of all polyurethane rollers to 90 shore A
- overhaul and adjustment of unwinder and blade holder sliding guides
- overhaul of gears, cardan shafts and blade holders, freewheels, bearings and rolls seals
- overhaul and adjustment of shearing system and shear shafts
- overhaul of felt press

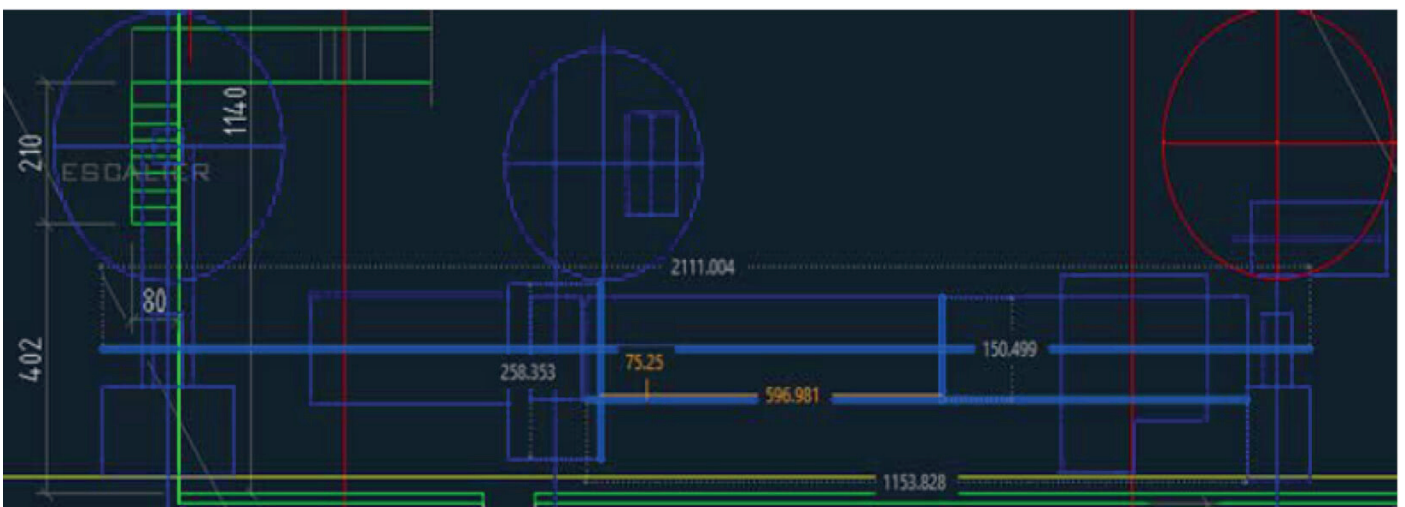
Electrical revamping including following upgrades:

- electrical cabinets, desks and button panels
- ABB DCS converters
- Siemens S7 300 PLC

This line consists of ...

- coil car
- decoiler and tape take-off device
- pre-straightening machine
- cross shear
- tape guide
- longitudinal shear
- loop pit equipment
- separating arm
- plate brake
- deflection roller
- unloading coil car
- 4-armed turnstile
- control cabinets
- control panels
- hydraulics
- security fence

Gallery





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