



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

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Slitting Line 1,500 x 3.0 mm

Pos. 5,026

manufacturer	SACMA
year of building	1998
reinstalling	2011
condition	very good
location	Italy

Technical Data

slitting width	500 mm - 1,500 mm
strip thickness	0.5 mm - 3.0 mm
coil weight uncoiler	15 to.
coil weight recoiler	15 to.
coil I- \emptyset	480 - 508 mm
coil O- \emptyset	1,600 mm
coil I- \emptyset / recoiler	480 - 508 mm
coil O- \emptyset / recoiler	900 - 1,600 mm
tensile strenght	410 - 450 N/mm ²
no. of slits	2 - 25
strip width	15 - 750 mm
working direction	right to left
speed	max. 0 - 140 m/min.
no. cuts – 0.5 mm	25
no. cuts – 1.0 mm	16
no. cuts – 2.0 mm	12
no. cuts – 3.0 mm	8



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This line consists of ...

- coil car
- decoiler 1 arm
- safety press arm
- coil opener
- pre leveler 2 rolls
- crop shear
- slitting heads no. 1
- motor drive 36,6 kW
- shaft- \varnothing 140 mm
- over run table
- scrap rewinder 15 kW
- loop equipment
- infeeding roller table
- strip feeding device
- felt brake
- recoiler 74 kW
- separating arm
- turnstile arm 2x 15 to.
- switch boards
- turnstile arm 2x
- electric central
- central hydraulics
- pneumatic unit
- documentation
- tooling 180 mm i- \varnothing x 15 mm ... 38 pieces
- tooling 180 mm i- \varnothing x 20 mm ... 22 pieces
- separator rings ca. ... 192 pieces

Line is located in factory, cpl. refurbished workable.

Gallery

