



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

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Slitting Line 1,850 x 3.2 mm

Pos. 5,064

manufacturer	IDH
year of building	2007
condition	very good
place	under power, and operating

Technical Data

strip width	max. 1,850 mm
strip thickness	0.4 - 3.2 mm
coil weight	25,000 kg
coil I-Ø / decoiler	508 - 610 mm
coil I-Ø / recoiler	508 mm
shaft Ø no. 1	230 mm
shaft Ø no. 2	230 mm
working direction	from right to left
tensile strenght	800 N/mm ²
coil O-Ø	800 - 2,000 mm
cutting system	Pull & Drive cutting system
control system	DC Power control
slitting width	61 mm
cut number	25 cuts
pass line	FL+ 1,000 mm
standard of threading	line center
main power	AC 440 V / 60 Hz
operation power	220 V / 60 Hz
hydraulic pressure	70 / 100 kg/cm ²



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Line consists on ...

- 2 arm trunstile
- coil car under ground
- decoiler
- safty press arm
- coil opener
- infeeding unit no. 3 rolls
- strip feeding guide
- slitter
- magazine tools
- robot system for loading tools
- threading table with end pad
- rolling equipment
- loop tables
- pre separating unit
- felt brake
- exit shear
- bridle roll with guide table
- recoiler
- separating arm
- switch boards
- electrical control boxes
- hydraulic
- slitting tools