



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

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Slitting Line 870 x 3.0 mm

Pos. 5,154

| | |
|---------------------|------------------|
| manufacturer | NOVASTILMEC |
| year of manufacture | 1985 / 2023 |
| condition | cpl. refurbished |

Technical Data

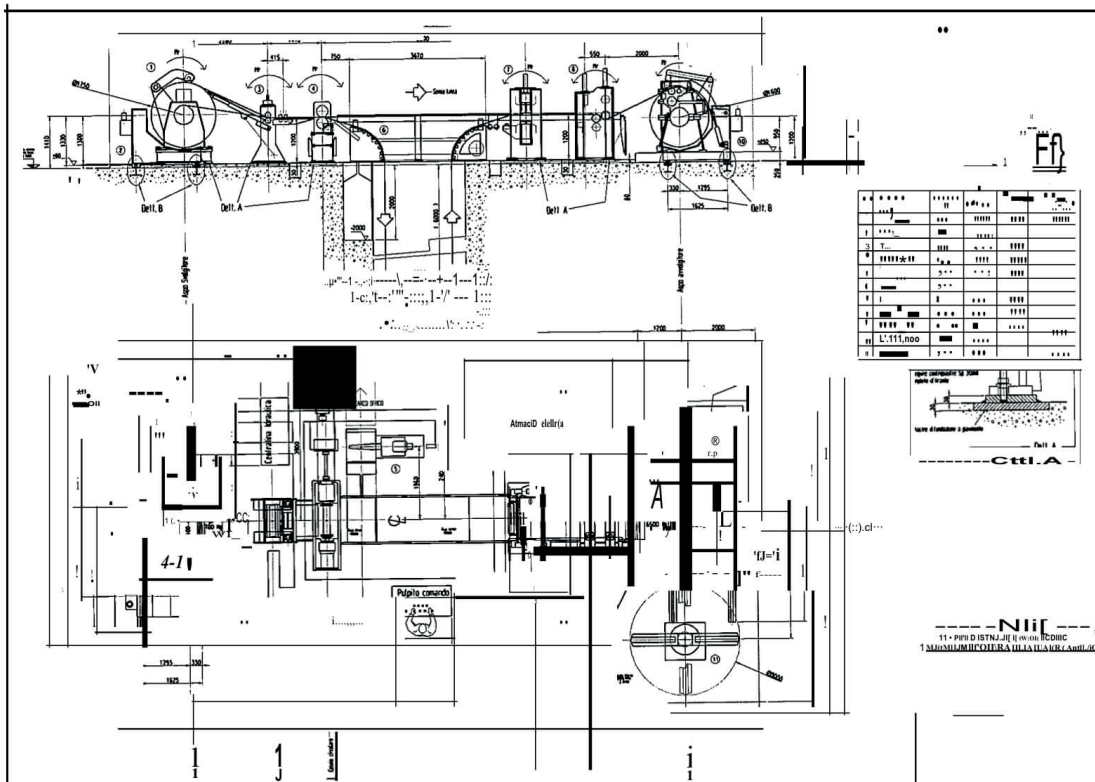
| | |
|--------------------------|--|
| strip width | 870 mm |
| strip thickness | 0.2 – 3.0 mm |
| passage width | 900 mm |
| strip width | min. 8,00 mm |
| coil weight | max. 10 to. |
| coil width | 160 – 900 mm |
| coil weight recoiler | 8 to. |
| coil inner dia. recoiler | 508 mm |
| coil outer dia. recoiler | 1,500 mm |
| decoiler | 100 kW |
| coil inner dia. decoiler | 400 / 508 / 750 mm |
| coil outer dia. decoiler | 1,500 mm |
| slit power | max. 1,100 N/mm ² |
| speed | 120 m/min. |
| pit whole | 6 mm |
| felt brake | |
| working direction | from left to right |
| no. slits | 10 no: 3,0 mm, 370 N/mm ² 13 no: 2,5 mm, 370 N/mm ² |

Line was working for steel 450 N/mm².

The line consists of ...

- coil car (in L-design, over floors)
- decoiler with press roll (load capacity max. 8,0 to., coil inner dia. 508 mm)
- coil outer dia. 1,500 mm
- infeed table
- inlet group with pinch roller
- insertion and centering unit for slitting shear
- slitting shear
- scrap winder
- roller saddle with separating rollers
- plates / felt brake scaffolding
- crop shear
- fixed pulley with infeed table for recoiler
- recoiler with separation arm and push plate
- coil car with separation rollers
- turnstile 2 armed
- electricity
- hydraulic
- pneumatic

Gallery





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