



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

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Slitting Line 1,500 x 2.0 mm

Pos. 5,177

manufacturer	IMAL
year of manufacture	2002
condition	gut

Technical Data ^{decoiler}

strip width	max. 1,500 mm
strip thickness (430 N/mm ²)	0.5 - 2.0 mm
coil outer-Ø	1,300 mm
coil inner-Ø	470 - 520 mm
coil weight	10,000 kg
side shift	± 100 mm

Technical Data ^{recoiler}

strip width	max. 1,500 mm
coil outer-Ø	1,300 mm
coil inner-Ø	400 mm
coil weight	7,000 kg
no. of cuts (R= 430 N/mm ²)	6 x 2,0 mm
speed	40 m/min.
installed power	48 kW
tension	380 V / 50 Hz

The line consists of ...

- decoiler: 10,000 kg
- centering with photocell
- foil coating
- falsework
- cut to length line
- longitudinal shear knife: Ø 255 mm
- 2 scrap chopper: 600 x 300 mm
- overflow table
- roller cage
- recoiler: 7,000 kg
- electric control
- hydraulic



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