



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

E-mail info@hego-coilprocessing.de • Website <https://hego-coilprocessing.de>

Phone +49-7245-92760 • Fax +49-7245-927676

Slitting Line 1,100 x 3.0 mm

Pos. 5,371

manufacturer	FIMI
year of manufacture	2020 / 2021 overhaul
condition	refurbished, like new

Technical Data

Material	stainless steel (Rm 500 N/mm ²)
Thickness range	0.35 - 3.00 mm
Coil max. width	max. 1,100 mm
Coil max. weight in entry and exit	15,000 kg
Coil max. outside \varnothing in entry and exit	1,650 mm
Coil inside \varnothing on decoiler	508 / 610 mm with spacers
Coil inside \varnothing on recoiler	508 mm
Line max. speed	150 m/min.
Feeding speed	10 m/min.
Working direction	Left to Right
Min. width of processed strip	20 mm
Number of cuts	n. 40 with thickness 0.35 - 0.80 mm n. 35 with thickness 1.00 mm n. 21 with thickness 1.50 mm n. 15 with thickness 2.00 mm n. 10 with thickness 2.50 mm n. 7 with thickness 3.00 mm



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

E-mail info@hego-coilprocessing.de • Website <https://hego-coilprocessing.de>

Phone +49-7245-92760 • Fax +49-7245-92766

The line consists of ...

- coil loading car
- decoiler
- set of spacers for decoiler
- paper winder
- coil opening table
- entry pinch roll
- crop shear
- calming down roll
- circular blade shear (double unit)
- scrap winder
- burr masher
- tensioning pinch roll
- arched roll table (compensation pit entry & exit)
- braking carriage with separator holding shaft, felt press, tensioning roll and deflecting roll
- recoiler
- set of spacers for recoiler
- coil downloading car
- pneumatic plant
- hydraulic plant
- electric plant
- remote assistance
- safety fences and CE certification
- line installation and commissioning



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

E-mail info@hego-coilprocessing.de • Website <https://hego-coilprocessing.de>

Phone +49-7245-92760 • Fax +49-7245-927676

Gallery

