



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

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Mini Slitting Line 1,000 / 1,250 / 1,500 x 1.5 mm

Pos. 5,790

manufacturer	HEGO
year of construction	2023
condition	new

AS Frame type Decoiler

- Model AS 1,000 x 3,000 kg
- manual expansion spindle 350 to 590 mm
- brake to sheet overrun
- heavyweight coils 3,000 kg and max. diameter 1,400

Cutting line 1,000 x 10/10 with 4 pairs of slitting blades composed by

- infeed guide adjustable with hand wheel and spindle
- straightener 3 rollers tempered diameter 60 mm upper and 50 mm lower
- electric control [swiveling] so you control the machine in different positions
- 2 feeder rolls diameter 110 mm
- motorized 3 HP
- lifting of the upper rubber roller by pneumatic cylinders with solenoid valve manual control
- slitter head consist of two ground shafts diameter 100 mm and 150 mm diameter blades with quick locking screw and dowels
- metric scale for positioning of blades
- raising of the blade unit with handwheel to avoid the edges chipping
- 4 pairs of blades fitted
- guillotine-shear 2 HP width 1,000 mm, robust construction, driven by hydraulic cylinders with control unit
- angle of cut of 1 degree for a perfect cut
- feed speed adjustable up to 20 meters / minute
- easy control touch screen CNC SIPRO SIAX 80
- interface with control panel touch screen SIPRO for the insertion of lengths and quantity of pieces



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RECOILER single mandrel AAS 1,000 mm width x 1 tonne capacity motorized

- crankcase sturdy metal frame with feet for floor fixing
- spindle shaft tube of thick mounted on ball bearings and housed in the base
- spindle length mm. 1,000 mm
- calliper for locking the in feed loop on the entire length with key opening
- manual opening diameter 350 mm winding with key provided, closing chuck diameter 330 mm
- AC motor 3 HP with inverter
- dancer arm with potentiometer connected to the automatic rewind mode
- winding speed from 0 to 20 meters / minute variable
- tension device with pressure felts
- rise and lower of the tension felts by pneumatic cylinders with manual valve and pressure regulator
- separator arm with rollers above the drum with pneumatic lifting
- suit to wrap up to 5 coils
- max. thickness of winding 1 mm

Options (Film Applicator)

- for TOP surface
- security guards for the perimeter are required but excluded at present until the can be calculated



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