



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

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Cut to Length Line 1,550 x 3.0 mm

Pos. 4,028

manufacturer	GUIDA
year of manufacture	1992
origin	Italy
storage location	from location
condition	in operation

Technical Data

material	inox / aluminium / non ferrous
strip width	min. 500 mm / max. 1,500 mm
strip thickness	0.5 – 3.0 mm
coil weight	15 to.
coil inner-Ø	508 / 610 mm
coil outer-Ø	1,600 mm
space requirement	approx. 45.0 x 10.0 m
speed	5 – 30 m/min.
working direction	left / right
infeeding rolls	2
no. of leveling rolls	23
leveling roll-Ø	49 mm
support roll-Ø	37 mm
supports	7-fold
power	96.0 kW
cross shear	44.4 kW



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Line consist on ...

- coil car underground type
- pressing roll hydr.
- strip edge control
- PVC applicator 3 rolls revolver top and bottom side
- infeeding equipment 2 rolls
- flying shear, with AC servomotor
- second belt conveyer
- packaging roller table 5,000 mm
- hydraulic equipment, manufactured 2016
- electric equipment, manufactured 2016, consisting of: electric cabinet 5,400 x 800 mm with all necessary electric power devices, control devices
- no. 1 operator switch board 1,200 x 600 mm
- included touch screen Siemens 15"
- with graphic representation of the line (*italian language*)
- no. 1 Operator switchboard for coil charging and feeding
- no. 1 operator switchboard for stacker
- spreading decoiler
- dynamic brake by DC motor (*new 2016*)
- coil opener
- paper applicator with electrostatic charger
- leveler 6 high
- over moving table
- stacker with discharge section for second choice
- Stacker double box with no stop (*4,000 + 4,000 mm*) or single for sheet length 8,000 mm, no scratch type, front and side kickers
- PLC Siemens Simatic S 7 – 300 for process control
- in cabinet installed a modem (*TOSIBOX*) for remote assistance
- PROIBUS connections and on-board new lines
- the source SW will be released for future
- modification done by the customer
- documentation (*foundation drawings, electric drawings*)
- SW manuals
- perimetric safety fences year 2016

Line is installed in a very good working condition.