



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

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Cut to Length Line 1,550 x 3.0 mm

Pos. 4,032

manufacturer	FIMI
year of manufacture	1991 / 2016 cpl. revamped by us
origin	Italy
storage location	from location

Technical Data

material	Inox / Aluminium / Non ferrous
strip width	min. 400 mm / max. 1,500 mm
strip thickness	0.5 – 3.0 mm
Rm = 650 N/mm ²	2.0 mm
Rm = 350 N/mm ²	3.0 mm
coil weight	15 to.
coil inner-Ø	508 / 610 mm
coil outer-Ø	1,600 mm
space requirement	approx. 45.0 x 10.0 m
speed	5 – 40 m/min.
working direction	left / right
no. of infeeding rolls	2
no. of leveling rolls	17
leveling roll-Ø	48 mm
support roll-Ø	35 mm
supports	7-fold
power	119 kW
cross shear	25 kW

Line consist on ...

- coil car underground type
- spreading decoiler
- pressing roll hydr.
- dynamic bake by DC motor (*new 2016*)
- strip edge control
- coil opener
- ...
- PVC applicator 3 rolls revolver top and bottom side
- paper applicator with electrostatic charger
- infeeding equipment 2 rolls
- leveler 6 high
- flying shear, with AC Servomotor
- over moving table

Line is installed in a very good working condition.



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Gallery

