



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

E-mail info@hego-coilprocessing.de • Website <https://hego-coilprocessing.de>

Phone +49-7245-92760 • Fax +49-7245-927676

Cut to length line 1,500 x 4.0 mm

Pos. 4,033

manufacturer	SABILA
year of manufacture	1995

Technical Data

strip width	1,500 mm
strip thickness	0.7 – 4.0 mm
coil weight	20 to.
speed	14 m/min.
working direction	right -> left

This line consists of ...

coil car

- coil weight: 20 to.
- stroke: 350 mm
- drives: 1.5 kW

decoiler

- load capacity: 20 to.
- width: 1,500 mm
- coil i- ϕ : 450 – 550 / 650 mm
- coil o- ϕ : 1,600 mm
- movable way: 200 mm

belt infeed guide

- pressure roll
- coil opener
- feed device

straightener

- strip width: 1,500 mm
- no. of straightening rolls: 17
- ϕ of straightening rolls: 55 mm
- strip thickness min.: 0.7 mm
- strip thickness max.: 4.0 mm
- speed: 14 m/min.
- drives: 20 kW
- weight: 11 to.

overflow table

cross shears

- passage width: 1,540 mm
- strip thickness: 5 mm
- drives: 4 kW
- stroke rate: 40/1
- weight: 2,000 kg
- strip length min.: 1,000 mm

exit conveyor belt

- 2 ejector rollers

stacking device

roller conveyor

- steel roller length: 9,500 mm
- width: 1,650 mm
- stack height: 350 mm

hydraulics

control panel

switchboard



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Gallery

