POS. 6.513
LÄNGS- UND QUERTEILANLAGE / SLITTING-CUT TO LENGTH LINE
1500 x 2/3 mm

Hersteller / manufacturer: STAM
Baujahr / year of construction: 1983
TECHNICAL DATA:

Coil Works.

Aluminum: From 0,4 mm to 3,0 mm in thickness  
From 20 mm to 1500 mm width  
From 20 mm to 40 mm max. 1000 mm on the recoiler  
Length from 100 mm to endlessness

Steel: From 0,4 mm to 2,0 mm in thickness  
From 20 mm to 1500 mm width  
From 20 mm to 40 mm (0,4 to 1,0 mm) max. 1000 mm on the recoiler  
Length from 100 mm to endlessness

Differ. Materials:  
From 0,4 mm to 3,0 mm in thickness.  
From 20 mm to 1500 mm width

Stainless Steel:  
From 0,4 mm to 2,0 mm thickness

Tolerance: +/-0,1 mm on splitting up, and +/- 1 mm on length  
It is possible to lay foil or spray liquid on the plates/coils

The line has a closed cooling system for the brake on the decoiler

Coil weight: Max. 15,000 kg  
Coil width: Max. 1550 mm  
Coil diame: Outside max. 1870 mm on decoiler  
Coil diame: Outside max. 1400 mm on recoiler  
Coil diame: Inside between 500-600 mm on decoiler  
Coil diame: Inside 500 mm on recoiler.  
The stacking table after the cutter for plates can take a weight on 3,000 kg. size 1500x4000 mm. The plate can be longer than the table you just need a longer pallet.

Knife:  
22 piece 2 parts 45 mm knife and 22 piece 2 parts 45 mm rubberized stripper rings  
44 piece 2 parts 12 mm knife and 44 piece 2 parts 12 mm rubberized stripper rings  
20 piece 9,9 mm knife and 20 piece 9,9 mm  
300 deferent’s split spacer from 5 to 50 mm width  
30 piece separations knife
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Irrtum vorbehalten - Alle technischen Details, Maßangaben usw. sind ca-Angaben und unverbindlich -
Zwischenverkauf bleibt ausdrücklich vorbehalten -
Errors are excepted - Measures, technical data and weight are not binding –
Offer subject to prior sale.